



FIXCRETE 300 SR

TWO COMPONENT, CEMENT AND ACRYLIC EMULSION BASED, WATERPROOF COATING WITH HIGH SULPHATE RESISTANCE

- Resistant to sulphate attacks
- High mechanical resistance
- Easy to apply

DESCRIPTION

FIXCRETE 300 SR is a two component, cement and acrylic emulsion based, high sulphate resistant waterproof coating compound that forms a watertight layer on concrete and cement based surfaces.

TYPICAL APPLICATIONS

- From positive hydrostatic pressure side,
- Internal and external applications,
- Vertical and horizontal applications,
- To protect concrete and cement based underground construction elements against sulphate attacks,
- Treatment plants,
- Sea water discharge channels and chambers,
- In waste water discharge channels and pipes against sulphate attacks,
- Hot springs and bathhouses,
- Under swimming pool coatings,
- Retaining walls, foundations etc,
- Marina walkways,
- Flower beds,
- Wet areas like bathrooms, WC's and kitchens,
- Balconies, roofs and terraces (must be covered/tiled).

ADVANTAGES

- Protects surfaces against sulphate attacks.
- Water tightness up to 7 bars (positive hydrostatic pressure side).
- Safe to use on areas subject to movement and vibration.
- Highly efficient waterproofing.
- Efficiently bridges shrinkage cracks.
- Perfect bonding strength.
- Water vapor permeable, allows substrate to breathe.
- Perfect bonding strength and flexibility provide excellent water-tightness under screed and ceramic surfaces.
- Protects concrete and cementitious surfaces against carbonation and chloride.
- Seamless waterproof coating.
- Resistant to freeze/thaw cycle.
- Resistant to frost and corrosive salts.
- Easy to apply.

TECHNICAL PROPERTIES

Color: Grey

Physical State: Powder and Liquid Component

Density (Mixture): 1.95 ± 0,05 g/cm³

Application Temperature: +5°C to +35 °C

Pot Life: max. 3 hours

No. of Max. Layers: 2-3 layers

Time Required Before Consecutive Layer Application: min. 4 hours

Mechanical Strength Achieved in: 2 days

Full Cure: 7 days

Service Temperature: -30 °C to +80 °C

Bonding Strength (TS EN 14891): ≥ 1,5 N/mm²

Crack Bridging (TS EN 14891): ≥ 1,5 mm (+20 °C)

Water Tightness (for 3 mm thickness): ≥ 7 bar (positive)

Water Vapor Permeability (EN ISO 7783-2):

Class I; Sd <5 (Sd: Air layer thickness equivalent)

Capillary Absorption (EN 1062-3): 0,003 kg/m²h^{0.5}

The values above are valid for 23°C and 50% relative humidity.

Reference Standards

In compliance with TS EN 14891 and TS EN 1504-2.

Public Works Pos. No.: 04.477/2

DIRECTIONS FOR USE

SURFACE PREPARATION

- Application surface should be clean and free from dirt, oil, paint, loose particles, mortar and plaster residues.
- Repair all defects on the concrete surface thoroughly until a sound substrate is reached.
- Cracks and irregularities wider than 1 mm should be routed out properly and repaired with **FIXGROUT EXPAN**.
- After plastic pipes are removed from tie-rod holes, damp with water thoroughly and repair with **FIXGROUT EXPAN**.
- Protrusions on the surface and mortar residues should be removed and rasped by mechanical methods to give a smooth appearance to surface.
- Use **FIXGROUT EXPAN** for fillets and riglets.
- Saturate the surface with water, but any standing water should be removed.

SUB BASE

- Apply directly on concrete surface for best results.
- Applications on concrete with perlite, foamed concrete, or screed concrete with high porosity are not recommended.
- Screed concrete should not be affixed to corner junctions; joints should be formed in order to allow contraction.
- Wait for one week for the application to set and repair occurring cracks with **FIXGROUT EXPAN**.
- Apply **REBOND SLURRY** at a rate of 1-1,5 kg/m² prior to **FIXCRETE 300 SR** application to increase bonding.

MIXING

- Pour 7.5 liters of liquid component into a clean container, then add 22.5 kg of powder component, and mix using a low speed mixer for 3 to 5 minutes until a lump free homogenous mixture is achieved.
- Allow the mixture to rest for 1 to 2 minutes, and then mix again prior to application.

APPLICATION

- Use **FIXGROUT EXPAN** for fillets and riglets. Detail the application as per site conditions.
- Do not apply onto existing structural joints. For applications where fresh screed is cast, contraction joints should be left with max. 3-3.5 m. spacing, and sealed properly with suitable sealants.

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- The mixture is applied using a stiff brush. The second layer should be applied before the first layer has dried completely. If the first layer has already dried, then dampen the surface before applying the second layer. Make sure that no dust or dirt is present on the first layer.
- The second layer should be applied perpendicularly to the first layer in order to secure a homogenous application.
- Dampen the surface thoroughly for applications performed under direct sunlight or wind.
- Ceramic tiles can be affixed onto **FIXCRETE 300 SR** using a tile adhesive.

FIBER MESH APPLICATION

- For roof structures where excessive displacements are observed, using 60-70 gr/m² fiber mesh is recommended in order to reinforce **FIXCRETE 300 SR**. At parapet and floor joints, a mesh with 30 to 40 cm width is laid on the parapet.
- Lift the mesh up from its free edge, apply the first layer of **FIXCRETE 300 SR** onto the surface at 1 kg/m² consumption, and embed the mesh directly into the coating using a brush. Fiber mesh must be laid with 10cm overlaps.
- After the first layer has set, consecutive layers can be applied; consumption for each layer should be 1 kg/m².
- For applications with fiber mesh, apply minimum 3 layers of **FIXCRETE 300 SR** to properly coat the surface.
- For parapets and vertical surfaces, remove the adhesive tape holding the mesh, and apply two layers of **FIXCRETE 300 SR** onto the surface with a brush.

CURING

- Can be walked on within three days.
- Protect from exposure to wind and excessive water for the first 7 days.
- Waterproofing properties are achieved after 7 days.
- Fully cured in 14 days.

WATCHPOINTS

- Always add the powder into the liquid.
- Do not retemper the mixture with additional powder or water.
- Clean the surface of any laitance that may pierce or tear the material.
- Protect from weather conditions such as sunlight, wind, snow, rain, frost, and etc. during the first 24 hours.
- Working and reaction times of cement and acrylic reinforced systems are influenced by ambient and surface temperatures and relative atmospheric humidity. Longer reaction times are experienced at lower temperatures, which results in extended pot life and working time. Higher temperatures decrease reaction and working time.
- Do not apply below +5 °C or over 35 °C.
- Drinking water tanks should be disinfected with 5% sodium hypochlorite solution min. 7 days after the application and flushed with drinking water before being filled for use. This process should be repeated at least once a year.

CONSUMPTION

1.0 kg/m² per layer (2-3 layers)

PACKAGING

Component A: 22.5 kg craft bag

Component B: 7.5 kg plastic container

STORAGE and SHELF LIFE

Store in dry and cool locations. Shelf life is 12 months under suitable storage conditions. Product storage conditions should be adhered to, and the products should not be stored in humid and damp warehouses.

HEALTH and SAFETY

As with all chemicals, contact with skin, eyes or mouth should be avoided during usage or storage. If accidentally ingested seek immediate medical attention. In case of contact with the skin, wash with plenty of water. Reseal containers after use.

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